



Godronatore doppio per CNC

Godronatore a ricalco (lavorazione senza truciolo) doppio testa fissa per godronatura a tuffo (asse X) e in passata (asse Z). Utilizzabile su torni a fantina mobile, torni automatici, torni convenzionali e CNC.

Fornito senza godrone.



CNC



Codice	€	Campo di lavorazione (mm)	Modello	Stelo (mm)	Lunghezza totale (mm)	Dimensione godroni (mm)
A894100100	---	6-20	851-12 R 150404	12x12	101	15x4x4



Godrone a ricalco

HSS-E PM

DIN 403

Godrone per godronatura a ricalco in acciaio HSS-E PM DIN 403 con smusso, i denti sono fresati.



A89934



A89935



A89936



A89937



A89938

Forma AA parassiale (diritto)

Forma BL spirale sinistra 30°

Forma BL spirale sinistra 45°

Forma BR spirale destra 30°

Forma BR spirale destra 45°

Finale Codice	A89934 €	A89935 €	A89936 €	A89937 €	A89938 €	Ø (mm)	Spessore (mm)	Foro (mm)	Passo (mm)
1003	---	---	---	---	---	10	4	4	0,3
1004	---	---	---	---	---	10	4	4	0,4
1005	---	---	---	---	---	10	4	4	0,5
1006	---	---	---	---	---	10	4	4	0,6
1008	---	---	---	---	---	10	4	4	0,8
1010	---	---	---	---	---	10	4	4	1
1503	---	---	---	---	---	15	4	4	0,3
1504	---	---	---	---	---	15	4	4	0,4
1505	---	---	---	---	---	15	4	4	0,5
1506	---	---	---	---	---	15	4	4	0,6
1508	---	---	---	---	---	15	4	4	0,8
1510	---	---	---	---	---	15	4	4	1
1513	---	---	---	---	---	15*	6	6	0,3
1514	---	---	---	---	---	15*	6	6	0,4
1515	---	---	---	---	---	15*	6	6	0,5
1516	---	---	---	---	---	15*	6	6	0,6
1518	---	---	---	---	---	15*	6	6	0,8
1520	---	---	---	---	---	15*	6	6	1
2003	---	---	---	---	---	20	8	6	0,3
2004	---	---	---	---	---	20	8	6	0,4
2005	---	---	---	---	---	20	8	6	0,5
2035	---	---	---	---	---	20*	8	6	0,5
2006	---	---	---	---	---	20	8	6	0,6
2036	---	---	---	---	---	20*	8	6	0,6
2008	---	---	---	---	---	20	8	6	0,8
2038	---	---	---	---	---	20*	8	6	0,8
2010	---	---	---	---	---	20	8	6	1
2040	---	---	---	---	---	20*	8	6	1
2012	---	---	---	---	---	20	8	6	1,2
2042	---	---	---	---	---	20*	8	6	1,2
2015	---	---	---	---	---	20	8	6	1,5
2045	---	---	---	---	---	20*	8	6	1,5
2020	---	---	---	---	---	20	8	6	2

*Con foro a gradini per il passaggio del lubrorefrigerante.