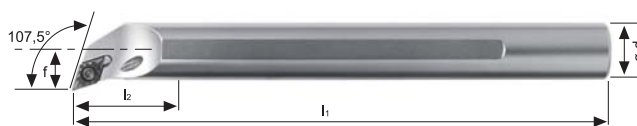
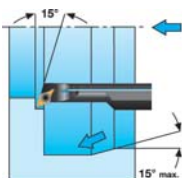




## TKn Portainsero per tornitura interna 107,5° stelo in acciaio HSS

Portainsero per tornitura interna stelo in **acciaio HSS**, sede per inserto positivo a norma ISO con fissaggio a vite, **passaggio interno del lubrorefrigerante**, da utilizzare nelle lavorazioni di copiatura e tornitura con profondità fino a 5 volte il diametro con ottima rigidità.



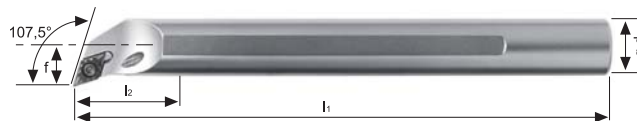
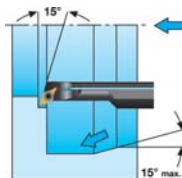
| Codice     | €   | ISO               | Dimensioni |         |         |        |            |
|------------|-----|-------------------|------------|---------|---------|--------|------------|
|            |     |                   | ø d (mm)   | l1 (mm) | l2 (mm) | f (mm) | D min (mm) |
| A621350080 | --- | ◆ AH-08K SDQCR 07 | 8          | 125     | 20      | 8      | 12         |
| A621350110 | --- | ◆ AH-10K SDQCR 07 | 10         | 125     | 20      | 7      | 13         |
| A621350112 | --- | ◆ AH-12M SDQCR 07 | 12         | 150     | 20      | 8,5    | 16         |
| A621350116 | --- | ◆ AH-16Q SDQCR 07 | 16         | 180     | 30      | 10     | 20         |
| A621350120 | --- | ◆ AH-20R SDQCR 11 | 20         | 200     | 40      | 12,5   | 25         |
| A621350125 | --- | ◆ AH-25R SDQCR 11 | 25         | 200     | 40      | 16     | 32         |
| A621350180 | --- | ◆ AH-08K SDQCL 07 | 8          | 125     | 20      | 8      | 12         |
| A621350210 | --- | ◆ AH-10K SDQCL 07 | 10         | 125     | 20      | 7      | 13         |
| A621350212 | --- | ◆ AH-12M SDQCL 07 | 12         | 150     | 20      | 8,5    | 16         |
| A621350216 | --- | ◆ AH-16Q SDQCL 07 | 16         | 180     | 30      | 10     | 20         |
| A621350220 | --- | ◆ AH-20R SDQCL 11 | 20         | 200     | 40      | 12,5   | 25         |
| A621350225 | --- | ◆ AH-25R SDQCL 11 | 25         | 200     | 40      | 16     | 32         |

| Ricambi        |            |            |
|----------------|------------|------------|
| Inserto        | Vite       | Giravite   |
| DCMT-DCGT 0702 | A910350020 | A559250070 |
| DCMT-DCGT 11T3 | A910350040 | A559250090 |
| DCMT-DCGT 0702 | A910350020 | A559250070 |
| DCMT-DCGT 11T3 | A910350040 | A559250090 |

Inserti: vedi pag. 400/401/402/403/404/405.

## TKn Portainsero per tornitura interna 107,5° stelo in metallo duro

Portainsero per tornitura interna stelo in **metallo duro**, sede per inserto positivo a norma ISO con fissaggio a vite, **passaggio interno del lubrorefrigerante**, da utilizzare nelle lavorazioni di copiatura e tornitura con profondità fino a 8 volte il diametro con ottima rigidità.



| Codice     | €   | ISO                | Dimensioni |         |         |        |            |
|------------|-----|--------------------|------------|---------|---------|--------|------------|
|            |     |                    | ø d (mm)   | l1 (mm) | l2 (mm) | f (mm) | D min (mm) |
| A621400104 | --- | ◆ E-0408F SDQCR 04 | 8          | 80      | 26      | 2,6    | 5,2        |
| A621400108 | --- | ◆ E-08K SDQCR 07   | 8          | 125     | 10      | 7      | 12         |
| A621400110 | --- | ◆ E-10K SDQCR 07   | 10         | 125     | 10      | 7      | 13         |
| A621400112 | --- | ◆ E-12M SDQCR 07   | 12         | 150     | 12,5    | 8,5    | 16         |
| A621400116 | --- | ◆ E-16R SDQCR 07   | 16         | 200     | 16,5    | 10     | 20         |
| A621400120 | --- | ◆ E-20S SDQCR 11   | 20         | 250     | 13      | 12,5   | 25         |
| A621400125 | --- | ◆ E-25S SDQCR 11   | 25         | 250     | 17      | 16     | 32         |
| A621400204 | --- | ◆ E-0408F SDQCL 04 | 8          | 80      | 26      | 2,6    | 5,2        |
| A621400208 | --- | ◆ E-08K SDQCL 07   | 8          | 125     | 10      | 7      | 12         |
| A621400210 | --- | ◆ E-10K SDQCL 07   | 10         | 125     | 10      | 7      | 13         |
| A621400212 | --- | ◆ E-12M SDQCL 07   | 12         | 150     | 12,5    | 8,5    | 16         |
| A621400216 | --- | ◆ E-16R SDQCL 07   | 16         | 200     | 16,5    | 10     | 20         |
| A621400220 | --- | ◆ E-20S SDQCL 11   | 20         | 250     | 13      | 12,5   | 25         |
| A621400225 | --- | ◆ E-25S SDQCL 11   | 25         | 250     | 17      | 16     | 32         |

| Ricambi        |            |            |
|----------------|------------|------------|
| Inserto        | Vite       | Giravite   |
| DCGT 04T0      | A910350110 | A559250055 |
| DCMT-DCGT 0702 | A910350020 | A559250070 |
| DCMT-DCGT 11T3 | A910350040 | A559250090 |
| DCGT 04T0      | A910350110 | A559250055 |
| DCMT-DCGT 0702 | A910350020 | A559250070 |
| DCMT-DCGT 11T3 | A910350040 | A559250090 |

Inserti: vedi pag. 400/401/402/403/404/405.