

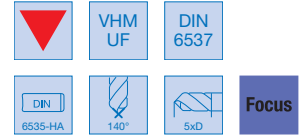


## Punta codolo cilindrico in metallo duro ad alte prestazioni rivestita Focus 5xD

Punta codolo cilindrico in **metallo duro integrale, affilatura su 4 piani, rettificata**, rivestita FOCUS norma DIN 6537, angolo affilatura 140°, codolo a norma DIN 6535 forma HA. **Per eseguire forature 5xD**, su materiali a truciolo corto e lungo.

**Per lavorazioni di acciai legati e non, ghise, leghe di (Al-Si) e acciai inox.**

**Per questo tipo di punta ad alte prestazioni per fori oltre 5 volte il diametro si consiglia di:** eseguire un foro di centraggio con punta avente un angolo di spoglia maggiore (vedi cod. A40 330 e A40 335) con profondità **1 volta il diametro per acciai, 2 volte il diametro per ghise e materiali non ferrosi.**



### A40 030



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio <42 HRC	Acciaio >42 <52 HRC	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A40030	●	●	●	○	○	○	○	○	○	○
Vc (m/min)	110	110	85	45	25	45	35	210	260	180
VR	6	7	5	3	2	3	3	8	8	7
Refrigerazione	E	E	0	0	0	0	0	E A	A	E

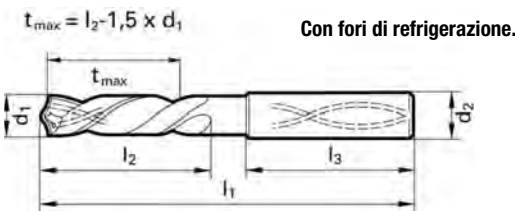
Per parametri dettagliati vedi pagina 57

### A40 040



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio <42 HRC	Acciaio >42 <52 HRC	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A40040	●	●	●	○	○	○	○	○	○	○
Vc (m/min)	120	145	85	55	35	45	40	210	280	220
VR	6	8	5	3	2	5	3	9	8	7
Refrigerazione	E	E	0	0	0	0	0	E A	A	E

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Finale Codice	A40030 €	A40040 con fori €	Ø m7 (mm)	Ø codolo h6 (mm)	Lungh. totale (mm)	Lungh. taglienti (mm)	Lungh. codolo (mm)
0300	---	---	3	6	66	28	36
0310	---	---	3,1	6	66	28	36
0320	---	---	3,2	6	66	28	36
0330	---	---	3,3	6	66	28	36
0340	---	---	3,4	6	66	28	36
0350	---	---	3,5	6	66	28	36
0360	---	---	3,6	6	66	28	36
0370	---	---	3,7	6	66	28	36
0380	---	---	3,8	6	74	36	36
0390	---	---	3,9	6	74	36	36
0400	---	---	4	6	74	36	36
0410	---	---	4,1	6	74	36	36
0420	---	---	4,2	6	74	36	36
0430	---	---	4,3	6	74	36	36
0440	---	---	4,4	6	74	36	36
0450	---	---	4,5	6	74	36	36
0460	---	---	4,6	6	74	36	36
0470	---	---	4,7	6	74	36	36
0480	---	---	4,8	6	82	44	36
0490	---	---	4,9	6	82	44	36
0500	---	---	5	6	82	44	36
0510	---	---	5,1	6	82	44	36
0516	---	---	5,16	6	82	44	36
0520	---	---	5,2	6	82	44	36
0530	---	---	5,3	6	82	44	36
0540	---	---	5,4	6	82	44	36
0550	---	---	5,5	6	82	44	36
0560	---	---	5,6	6	82	44	36
0570	---	---	5,7	6	82	44	36
0580	---	---	5,8	6	82	44	36
0590	---	---	5,9	6	82	44	36
0600	---	---	6	6	82	44	36
0610	---	---	6,1	8	91	53	36
0620	---	---	6,2	8	91	53	36
0630	---	---	6,3	8	91	53	36
0640	---	---	6,4	8	91	53	36
0650	---	---	6,5	8	91	53	36
0660	---	---	6,6	8	91	53	36

Finale Codice	A40030 €	A40040 con fori €	Ø m7 (mm)	Ø codolo h6 (mm)	Lungh. totale (mm)	Lungh. taglienti (mm)	Lungh. codolo (mm)
0670	---	---	6,7	8	91	53	36
0675	---	---	6,75	8	91	53	36
0680	---	---	6,8	8	91	53	36
0690	---	---	6,9	8	91	53	36
0700	---	---	7	8	91	53	36
0710	---	---	7,1	8	91	53	36
0720	---	---	7,2	8	91	53	36
0730	---	---	7,3	8	91	53	36
0740	---	---	7,4	8	91	53	36
0750	---	---	7,5	8	91	53	36
0760	---	---	7,6	8	91	53	36
0770	---	---	7,7	8	91	53	36
0780	---	---	7,8	8	91	53	36
0790	---	---	7,9	8	91	53	36
0800	---	---	8	8	91	53	36
0810	---	---	8,1	10	103	61	40
0820	---	---	8,2	10	103	61	40
0830	---	---	8,3	10	103	61	40
0840	---	---	8,4	10	103	61	40
0850	---	---	8,5	10	103	61	40
0860	---	---	8,6	10	103	61	40
0870	---	---	8,7	10	103	61	40
0880	---	---	8,8	10	103	61	40
0890	---	---	8,9	10	103	61	40
0900	---	---	9	10	103	61	40
0910	---	---	9,1	10	103	61	40
0920	---	---	9,2	10	103	61	40
0930	---	---	9,3	10	103	61	40
0940	---	---	9,4	10	103	61	40
0950	---	---	9,5	10	103	61	40
0960	---	---	9,6	10	103	61	40
0970	---	---	9,7	10	103	61	40
0980	---	---	9,8	10	103	61	40
0990	---	---	9,9	10	103	61	40
1000	---	---	10	10	103	61	40
1010	---	---	10,1	12	118	71	45
1020	---	---	10,2	12	118	71	45
1030	---	---	10,3	12	118	71	45